

HYDRAULIC EXCAVATOR

- Model Code : ZX650LC-3 / ZX670LCH-3
 Engine Rated Power : 345 kW (469 PS)
 Operating Weight : ZX650LC-3 : 65 900 kg ZX670LCH-3 : 67 300 kg
- Backhoe Bucket : SAE, PCSA Heaped : ZX650LC-3 / ZX670LCH-3 : 2.5 - 3.5 m³ CECE Heaped : ZX650LC-3 / ZX670LCH-3 : 2.2 - 3.1 m³

The New Generation Hydraulic Excavators

The Hitachi ZAXIS-3 series new-generation hydraulic excavators are packed with a host of technological features - clean engine, Hitachi advanced hydraulic technologies, with strong undercarriage and front attachment, plus well matching of power and speed.

The ZAXIS-3 series can get the job done with proven productivity, durability, and reliability, especially in heavy-duty excavation and quarry operations.

- Clean engine complies with the emission regulations US EPA Tier 3 and EU Stage IIIA.
- Low noise design complies with the EU noise regulation 2000/14/EC, stage II.



World-Class Productivity

To yield high production yet maintain low fuel consumption, such was the objective of the development of a new engine and hydraulic system for the ZAXIS 650LC / 670LCH.

Production: Approx. 8% Increase

(vs. Conventional Model)

Advanced Hydraulic Technologies

Increased Digging Force

Boom Mode Selector

service life.

6% more bucket digging force. (At power boost mode) (vs. Conventional Model)

Enhanced Boom Recirculation System

In combined operation of boom lower and arm, arm speed can be increased by approximately 15% over the conventional. Pressurized oil from boom cylinder bottom side is delivered to boom cylinder rod side to lower the boom, assisted by boom weight. Conventionally, pressurized oil from pump is delivered to boom cylinder rod side to lower the boom. The new system also allows an efficient combined operation of swing and lowering the boom.



Arm piping is increased in diameter to reduce hydraulic loss (theoretically 7%) for speedy front operation.

New-Generation Clean Engine

High Power Yet Low Fuel Consumption

Common Rail Type Fuel Injection System

(vs. Conventional Model)

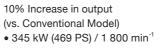
The new clean engine, complying with fuel costs by electronic control.

injection system drives an integrated fuel pump at an ultrahigh pressure to distribute fuel to each injector per cylinder through a common rail. This enables optimum combustion to generate big horsepower, and reduce

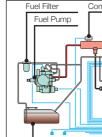
PM* and fuel

consumption.

uel Filter uel Pump 1 Fuel Tank Control Uni



the emission regulations Tier 3 in US (EPA) and EU Stage III, can maintain low



Combined Operation of Boom and Arm

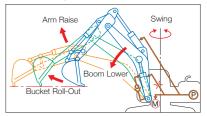
The amount the body can be lifted or pulled by the front of machine can be ON or OFF selected. This helps to provide for more comfortable operation and contributes to longer component



Larger-Diameter Front Piping

In combined operation of swing + boom lower + arm roll-out, or in leveling (boom lower + arm roll-out), arm roll-out speed can be increased greatly.

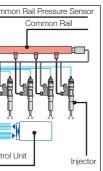
Here's why. A variable throttle, provided in the arm circuit, adjusts the flow when needed to reduce hydraulic loss in combined operation with arm roll-out.



New Bucket Regenerative System

Swift bucket actions can be done in combined operation for excavation through the new bucket regenerative circuit. When the load to the bucket is light, pressurized oil from bucket cylinder rod side is delivered through a regenerative valve to bucket cylinder bottom side for the effective use of hydraulic energy.

Electronic control common rail type fuel

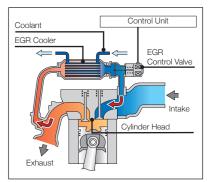


Cooled EGR** System

Exhaust gas is partially mixed with intake air to lower combustion temperature for reducing NOx and fuel consumption. What's more, the EGR cooler cools

down exhaust gas to increase air concentration for complete combustion, reducing PM*.

*Particulate Matter **Exhaust Gas Recirculation



High Durability Means Long-Lasting Product Value

Strengthened undercarriage for higher durability even in heavy-duty applications.

Strengthened Undercarriage



Increased Loading Capacity of Swing Circle

Enlarged Upper and Lower Rollers,

Upper and lower rollers are widened to increase contact areas, and idlers and sprockets are increased in diameter for more durability and mobility.

Idlers and Sprockets

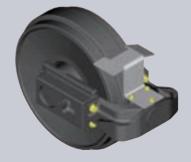
Strengthened Track Links

Track links are enlarged for higher

strength, durability and reliability to allow tough operations on rough terrain.

Strengthened Idler Pedestal

is extended by approximately 84% to The swing circle ball bearing utilizes increase durability and service life. (vs. more balls to boost the loading capac-Conventional Model) ity of the swing circle by approximately 7%, allowing stable swing even in tough



Strengthened Idler Bracket

The idler bracket is thickened for rigidity to prevent deformation and increase durability.

Strengthened Front Components

Enlarged Pins

operation.

Pins, used throughout the front attachment, are increased in diameter for strengthening.



The arm and boom are strengthened by thickening and using stronger material.

Strengthened H-Bucket for Heavy-Duty

The heavy-duty bucket is reshaped, and bucket parts are strengthened to increase durability.





The bearing length of the idler pedestal

Pressed Master Pins

The master pin of each track link is pressed, instead of master pin using a pin retention to avoid disengagement.



Full Track Guard Provided Standard

On the H-specification machine, full track guards are provided standard. Full track guards protect track links and lower rollers from damage and deformation. Moreover, they also keep out stones, preventing the overload to the undercarriage to reduce wear and damage.

Strengthened Arm and Boom



Strengthened General-Purpose Bucket

Bucket teeth are reshaped as Super-V teeth for smooth penetration and higher

production. Bushings are utilized at both ends of a bucket pin to eliminate clearances, preventing jerky operation.



Enhanced Operator Comfort

The spacious cab is ergonomically designed with excellent visibility to reduce operator fatigue and burden.





Ample Foot Space

eration.

The glass windows are widened for excellent visibility, especially improving right downward view during travel and excavation.



Foot space is expanded forward, and

pedals are reshaped for pleasant op-

Short-Stroke Levers

Fingertip control of short-stoke levers, with the help of armrests, allows long, continuous operation with less fatigue. • 30% reduction in lever control effort (vs. Conventional Model)

Comfort-Designed Operator Seat

The operator seat is ergonomically designed for long-hour pleasant operation. The seatback is widened to hold the operator securely, and the headrest is reshaped.



Large Multilanguage, Multi Function

A large multilanguage, multi function moni-



The large color LCD monitor, teamed up with the rear view camera (optional) on the counterweight, gives the operator unobstructed rearward view. This system enhances safety during swing and reversing.

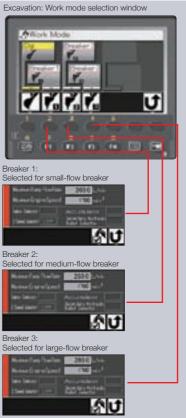




Monitor

tor is well positioned for easy reading.

Rear View Camera





Attachment Support System

The work mode can be selected from the multifunction monitor inside the cab. Pump flow in the selected work mode can be monitored.

Fluid-Filled Elastic Mounts

The cab rests on fluid-filled elastic mounts that absorb shocks and vibration to enhance operator comfort.

Pressurized Cab

The pressurized cab shuts out debris and dirt.

Miscellaneous Cab Accessories



Maintenance Support

The LCD monitor alerts the operator of the replacement timing of hydraulic oil and fuel filters according to user's setting, at each time when turning on the key switch. This scheduled

maintenance can prevent machine failure.



Fuel Consumption Monitoring

Fuel consumption per operating hour can be computed, and the result is displayed on the LCD monitor. This information suggests refueling timing, and assists in energy-saving operation and efficient job management.

Theft Deterrent System

The electronic immobiliser requires the entry of an encryption code to the multi function monitor each time when starting the engine to prevent theft and vandalism.

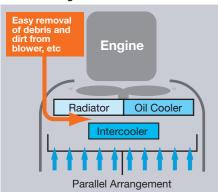
Simplified Maintenance

Focusing on simplified maintenance, including easy inspection, service and cleaning.



Simplified Cleaning around Engine

Parallel Arrangement of Radiator and Oil Cooler





The radiator and oil cooler are laid out in parallel arrangement for easy demounting, instead of conventional inline arrangement. This new arrangement significantly helps facilitate cleaning around the radiator and oil cooler.

Air-Conditioner Fresh-Air Filters



Air-conditioner fresh-air filters are relocated to the cab door side from conventional location behind the operator seat. This facilitates cleaning and replacement of fresh-air filters, like air-conditioner circulation-air filters inside the cab.

Openable Air-Conditioner Condenser

The air-conditioner condenser and fuel cooler are openable for easy cleaning of them and the radiator located behind.



allow servicing from one side of the machine. This can significantly reduce servicing time and costs. The hood cover is reduced in weight and provided with a damper for easy opening and closing.

Simplified Maintenance

Dual Main Fuel Filters Provided Standard

In addition to a pre-filter, dual main fuel filters are provided standard to reduce clogging of the fuel line to the engine.



Easy Draining

Widened Sidewalk

The sidewalk is widened from 340 mm (Conventional Model) to 510 mm for smooth walking from cab to rear. The sidewalk is the field-proven split type that permits the detaching of its rear when traveling or operating on rough terrain.

Automatic Lubrication / Repositioned Bucket Lubricating Points

The front attachment is automatically lubricated, except for bucket lubricating points at the top of arm that are repositioned for side lubrication.

The engine oil pan is fitted with a drain coupler. When draining, an associated drain hose is connected to the drain coupler. Unlike a cock, the drain coupler is reliable, avoiding oil spills and vandalism.





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Enlarged Engine Hood Cover

The engine hood cover is enlarged to

Enlarged Fuel Tank

The fuel tank is enlarged, increasing the capacity from 740 liters (Conventional Model) to 900 liters. Refueling intervals (when filled fully) extend from 16 to 17 hours.

Extended Hydraulic Oil Filter Change Intervals

Hydraulic oil filter change intervals are extended from 500 hours (Conventional Model) to 1000 hours to help reduce running costs.



Environmental Preservation

Boarding a clean engine complying with the rigorous emission regulations.



Environmentally Friendly Designs

Boarding Clean Engine

The clean engine complying with the emission regulations Stage III in EU and Tier 3 in US (EPA) is boarded to reduce emissions containing nitrogen oxide (NOx) and particulate matter (PM).

Low Noise Engine

Engine noise is reduced by approximately 2 dB with the robust engine. It goes without saying that the engine meets the EU noise regulations.

Variable-Speed Fan

The engine cooling fan is a large 1120 mm diameter variable-speed

electro-hydraulic fan. This fan automatically starts when temperature comes into the high temperature range, ensuring low noise operation.



Proven Muffler

A proven large muffler is provided to reduce sound and exhaust emissions greatly.

Using Aluminum Radiator, Oil Cooler and Air-Conditioner Condenser

The aluminum radiator, oil cooler and air-conditioner condenser are utilized for the sake of recycling and for increased durability.

Marking of Recyclable Parts

All resin parts are marked for the sake of recycling. This helps ease the separation of recyclable wastes.



Reducing the Burden to the Environment

Lead-free design is achieved through the use of lead-free wire harness covering, radiator, oil cooler and others. No asbestos is used. The use of aluminum radiator, oil cooler and intercooler increases the durability of the machine.

Biodegradable Hydraulic Oil (Optional)

Degradable hydraulic oil is ecological, which is decomposed into water and carbon dioxide in water and ground.



Protecting the Operator From Tipping Accident

CRES II Cab

The CRES II cab is designed to help with "just in case" protection for the operator. Safety in case of tipping is improved. The cab top can withstand six-fold loading.





■ New Pilot Control Shut-Off Lever The engine cannot start unless the lock lever is locked completely. This prevents unintended rapid lurching by unintended touching a control lever.

H/R Cab



The H/R cab utilizes the reinforced front window and FOPS* at the roof for protection against falling objects. The front glass window, made of straight-laminated, is fixed to shut out dirt and debris. The cab provided with a full guard satisfies the OPG**(Level II) cab requirements stipulated by ISO. *Falling Object Protective Structure

An Array of Safety Devices

Improved Right Downward Eva



Large Overhead















EQUIPMENT

ZAXIS 670LCH

ENGINE

Model	lsuzu AH-6WG1XYSA-02
Туре	4-cycle water-cooled, direct injection
Aspiration	Turbocharged
No. of cylinders	6
Rated power	
DIN 6271, net	
	345 kW (469 PS) at 1 800 min ⁻¹ (rpm)
SAE J1349, net	
	345 kW (463 HP) at 1 800 min ⁻¹ (rpm)
Maximum torque	1 980 Nm (202 kgf•m) at 1 500 min ⁻¹ (rpm)
Piston displacement	15.681 L
Bore and stroke	147 mm x 154 mm
Batteries	2 x 12 V / 170 Ah

HYDRAULIC SYSTEM

 Work mode selector 	
General purpose mode	/ Attachment mode
•Engine speed sensing s	ystem
Main pumps	2 variable displacement axial piston pumps
Maximum oil flow	2 x 456 L/min
Pilot pump	1 gear pump
Maximum oil flow	30 L/min

Hydraulic Motors

Travel	2 axial piston motors with parking brake
Swing	2 axial piston motor

Relief Valve Settings

Implement circuit	31.9 MPa	(325 kgf/cm ²)
Swing circuit	29.4 MPa	(300 kgf/cm ²)
Travel circuit	34.3 MPa	(350 kgf/cm ²)
Pilot circuit	3.9 MPa	(40 kgf/cm ²)
Power boost	34.3 MPa	(350 kgf/cm ²)

Hydraulic Cylinders

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

Dimensions

	Quantity	Bore	Rod diameter
Boom	2	190 mm	130 mm
Arm	1	200 mm	140 mm
Bucket	1	180 mm	130 mm
Bucket (BE)	1	190 mm	130 mm

Hydraulic Filters

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

CONTROLS

Pilot controls. Hitachi's original shock less valve and quick warm-up system built in the pilot circuit.

Implement levers	2
Travel levers with	

pedals..... 2

UPPER STRUCTURE

Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

Swing Device

Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 795 mm high, conforming to ISO* Standards. (OPG top guard fitted Level II (ISO 10262) compliant cab) Reinforced glass windows on 4 sides for visibility. Reclining seat with armrests; adjustable with or without control levers. * International Standardization Organization

UNDERCARRIAGE

Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

Numbers of Rollers and Shoes on Each Side

Upper rollers	3
Lower rollers	8
Track shoes	47
Full track guard	1

Travel Device

Maximum traction force 460 kN (46 920 kgf)

Gradeability 35° (70 %) continuous

WEIGHTS AND GROUND PRESSURE

Equipped with 7.8 m H-boom, 3.6 m H-arm and 2.9 $\rm m^3$ rock bucket (SAE, PCSA heaped).

Shoe type	Shoe width	Operating weight	Ground pressure
Double	050	67 300 kg	101 kPa (1.03 kg/cm ²)
grouser	650 mm	67 100 kg	101 kPa (1.03 kg/cm ²)

Figures in _____ are data on the ZAXIS 670LCH (BE).

BACKHOE ATTACHMENTS

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure. The ZAXIS 670LCH is a heavy duty type and can be equipped with a reinforced H-boom or BE-boom and H-arm or BE-arm.

Backhoe Buckets

Canacity		10/3	dth			Recommendation	
Capacity		VVI	atri			ZX670LCH-3	
	CECE	Without	With	No. of teeth	Weight	6.8 m BE-boom	7.8 m H-boom
SAE, PCSA heaped	heaped	side cutters	side cutters			2.9 m BE-arm	3.6 m H-arm
^{*1} 2.90 m ³	2.50 m ³	1 680 mm	1 680 mm	5	2 850 kg	Х	•
^{*1} 3.30 m ³	2.90 m ³	1 790 mm	1 790 mm	5	3 120 kg	•	Х
^{*2} 1.50 m ³	1.30 m ³	_	1 310 mm	3	3 150 kg	Х	•
^{*2} 1.80 m ³	1.60 m ³	-	1 570 mm	3	3 750 kg	•	Х
One-point ripper				1	1 800 kg	•	•
		Applicable	shoe type			650 mm Do	uble grouser

¹ Rock bucket	•	Heavy-duty service
² Ripper bucket	-	Not applicable
	Х	Can't installed



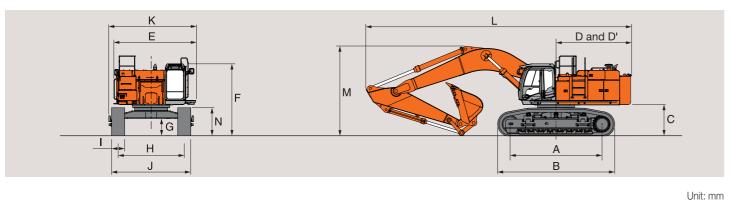
SERVICE REFILL CAPACITIES

	liters
Fuel tank	900.0
Engine coolant	57.0
Engine oil	57.0
Pump drive	6.7
Swing device (each side)	10.5
Travel device (each side)	16.0
Hydraulic system	680.0
Hydraulic oil tank	380.0

SPECIFICATIONS / LIFTING CAPACITIES

ZAXIS 670LCH

DIMENSIONS



	ZX670LCH-3
A Distance between tumblers	4 590
B Undercarriage length	5 840
¹ C Counterweight clearance	1 530
D Rear-end swing radius	3 850
D' Rear-end length	3 720
E Overall width of upperstructure	4 100
F Overall height of cab	3 590
G Min. ground clearance	860
H Track gauge	3 300
I Track shoe width	G 650
J Undercarriage width	3 950
K Overall width	4 340
L Overall length	13 200
² M Overall height of boom	4 460
N Track height	1 390

Metric measure

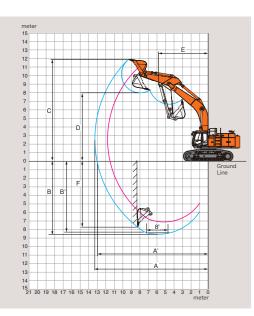
Notes: 1. Ratings are based on SAE J1097.

- Lifting capacity of the ZAXIS Series does not exceed 75 % of tipping load with the machine on firm, level ground or 87 % full hydraulic capacity.
- 3. The load point is a hook (not standard equipment) located on the back of the bucket.
- 4. *Indicates load limited by hydraulic capacity.

ZX670LCH-3									Rating	over-side (or 360 deg	rees	Rating	over-front	Uni	t: 1 000 kg
		Load radius														
Conditions	Load point	3	m	4	m	6	m	8	m	10) m	12	2 m		At max. read	'n
	height		Ů	٩	Ů	٩	Ů	٩	Ů	(Ů	٩	Ů	()	Ů	meter
H-Boom 7.80 m	9.0 m													*4.4	*4.4	10.9
H-Arm 3.60 m Rock-Bucket	8.0 m													*4.3	*4.3	11.5
SAE, PCSA: 2.90 m ³ Shoe 650 mm	6.0 m							*11.7	*11.7	7.9	*10.3			*4.4	*4.4	12.2
Shoe 650 mm	4.0 m					*18.8	*18.8	11.6	*13.8	7.5	11.2	6.1	9.2	4.5	*4.6	12.6
	2.0 m					16.8	*23.4	10.6	15.8	7.0	10.6	5.8	8.9	4.3	*5.1	12.6
	0 (Ground)					15.8	24.5	9.9	15.0	6.6	10.2	5.5	8.6	4.5	*5.9	12.2
	-2.0 m			*13.6	*13.6	15.5	24.2	9.5	14.6	6.4	10.0			5.2	*7.3	11.4
	-4.0 m	*23.0	*23.0	*28.9	*28.9	15.7	*22.7	9.5	14.6					6.7	*9.7	10.0
	-6.0 m			*23.8	*23.8	16.3	*18.1	10.0	*12.8							
	-7.0 m					*14.1	*14.1									
BE-Boom 6.80 m	8.0 m							*9.3	*9.3					*5.6	*5.6	9.9
BE-Arm 2.90 m Rock-Bucket	6.0 m							12.3	*13.4					*5.5	*5.5	10.8
SAE, PCSA: 3.30 m ³	4.0 m					19.3	*19.6	11.6	*15.0					*5.7	*5.7	11.2
Shoe 650 mm	2.0 m					17.4	*24.1	10.8	16.0	7.1	10.7			5.7	*6.1	11.2
	0 (Ground)					16.4	25.2	10.1	15.3	6.8	*9.7			6.1	*7.0	10.7
	-2.0 m					16.2	*25.0	9.9	15.1					7.4	*8.6	9.7
	-4.0 m			*28.5	*28.5	16.5	*21.2	10.2	*14.4							
	-5.0 m			*23.4	*23.4	16.9	*17.5									

^{*1} Excluding track shoe lug G: Double grouser shoe ^{*2} Equipped with 7.8 m H-boom and 3.6 m H-arm

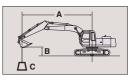
WORKING RANGES



	ZX67	DLCH-3
Boom length	6.8 m BE-boom	7.8 m H-boom
Arm length	2.9 m BE-arm	3.6 m H-arm
A Max. digging reach	11 800	13 280
A' Max. digging reach (on ground)	11 500	13 030
B Max. digging depth	7 120	8 560
B' Max. digging depth (8' level)	6 970	8 420
C Max. cutting height	11 190	11 940
D Max. dumping height	7 330	8 020
E Min. swing radius	5 240	5 780
F Max. vertical wall	5 280	7 720
Bucket digging force* ISO	369 kN (37 700 kgf)	324 kN (33 100 kgf)
Bucket digging force* SAE : PCSA	332 kN (33 900 kgf)	286 kN (29 200 kgf)
Arm crowd force* ISO	306 kN (31 200 kgf)	255 kN (26 000 kgf)
Arm crowd force* SAE : PCSA	297 kN (30 300 kgf)	246 kN (25 100 kgf)
Equipped bucket	3.3 m ³	2.9 m ³

Ex ing t ick shoe lug * At power boo





A: Load radius

B: Load point height

C: Lifting capacity

EQUIPMENT

ZAXIS 670LCH

STANDARD EQUIPMENT

ENGINE

- H/P mode control
- P mode control
- E mode control • 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler
- with dust protective net Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

HYDRAULIC SYSTEM

- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Extra port for control valve
- Suction filter

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- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

CAB • H/R cab

- OPG top guard fitted Level II
- (ISO10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated straight and fixed glass front window
- Left side window can be opened • 6 fluid-filled elastic mounts
- Intermittent windshield wipers
- Front window washer
 - Adjustable reclining suspension seat pressure, overload
- with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable Seat belt Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch
- Transparent roof with slide curtain

MONITOR SYSTEM • Display of meters: water

- temperature, hour, fuel rate, clock • Other displays: work mode,
- auto-idle, glow, rearview monitor,
- operating conditions, etc • Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter
- restriction, air filter restriction, work mode, overload, etc

LIGHTS

• 2 working lights 2 cab lights

UPPER STRUCTURE

- 4.5 mm thickness Undercover
- 11 100 kg counterweight
- Fuel level float
- 170 Ah batteries
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rearview mirror (right & left side)
- Swing parking brake
- Ladder

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

OPTIONAL EQUIPMENT

· Electric fuel refilling pump with auto-

• Swing motion alarm device with

• Travel motion alarm device

Right side walk

Sun visor

Rain guard for cab

• 12 V power source

Additional fuse box

Rear view camera

Overload alarm

Attachment basic piping

Accessories for breaker

Accessories for breaker & crusher

Accessories for 2 speed selector

• Hose rupture valves

• Biodegradable oil

• Auto-grease lubricator

• Electric grease gun

• Pre cleaner

Cab front step

stop

lamps

- UNDERCARRIAGE
- Travel parking brake
- Travel motor covers
- Hydraulic track adjuster Idler track guard
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- Full track guard
- 650 mm double grouser shoes

Alarm buzzers: overheat, engine oil FRONT ATTACHMENTS

- Flanged pin Centralized lubrication system
- Dirt seal on all bucket pins
- 7.8 m H-boom and 3.6 m H-arm
- Damage prevention plate and square bars
- 2.9 m³ (SAE, PCSA heaped) rock bucket (with dual type side shrouds)

MISCELLANEOUS

- Standard tool kit • Lockable machine covers
- Lockable fuel filling cap

• Theft deterrent system

- Skid-resistant tapes, plates,
- handrails and sidewalk
- Travel direction mark on track frame Onboard information controller



Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- Front glass lower guard • Front glass upper guard Counterweight removal device • 6.8 m BE-boom
- 2.9 m BE-arm

FOUIPMENT

ZAXIS 650LC

ENGINE

Model	Isuzu AH-6WG1XYSA-02
Туре	4-cycle water-cooled, direct injection
Aspiration	Turbocharged
No. of cylinders	6
Rated power	
DIN 6271, net	H/P mode :
	345 kW (469 PS) at 1 800 min ⁻¹ (rpm)
SAE J1349, net	
	345 kW (463 HP) at 1 800 min ⁻¹ (rpm)
Maximum torque	1 980 Nm (202 kgf•m) at 1 500 min ⁻¹ (rpm)
Piston displacement	15.681 L
Bore and stroke	147 mm x 154 mm
Batteries	2 x 12 V / 170 Ah

HYDRAULIC SYSTEM

•Work mode selector General purpose mode / Attachment mode •Engine speed sensing system Main pumps 2 variable displacement axial piston pumps Maximum oil flow... 2 x 456 L/min Pilot pump..... 1 gear pump Maximum oil flow... 30 L/min

Hydraulic Motors

Travel	2 axial piston motors with parking brake
Swing	2 axial piston motor

Relief Valve Settings

Implement circuit	31.9 MPa	(325 kgf/cm ²)
Swing circuit	29.4 MPa	(300 kgf/cm ²)
Travel circuit	34.3 MPa	(350 kgf/cm ²)
Pilot circuit	3.9 MPa	(40 kgf/cm ²)
Power boost	34.3 MPa	(350 kgf/cm ²)

Hydraulic Cylinders

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

Dimensions

	Quantity	Bore	Rod diameter
Boom	2	190 mm	130 mm
Arm	1	200 mm	140 mm
Bucket	1	180 mm	130 mm
Bucket (BE)	1	190 mm	130 mm

Hvdraulic Filters

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

CONTROLS

Pilot controls. Hitachi's original shock less valve and guick warm-up system built in the pilot circuit.

Implement levers	2
Travel levers with	

pedals..... 2

UPPER STRUCTURE

Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

Swing Device

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type. Swing speed 9.5 min⁻¹ (rpm)

Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO* Standards. (OPG top guard fitted Level II (ISO 10262) compliant cab) Reinforced glass windows on 4 sides for visibility. Openable front windows (upper and lower). Reclining seat with armrests; adjustable with or without control levers. * International Standardization Organization

UNDERCARRIAGE

Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

Numbers of Rollers and Shoes on Each Side

Upper rollers	3
Lower rollers	8
Track shoes	47
Track guard	2

Travel Device

Each track driven by axial piston motor through reduction gears for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type. Automatic transmission system: High-Low. Travel speeds High : 0 to 4.9 km/h Low : 0 to 3.4 km/h

Maximum traction force 460 kN (46 920 kgf)

WEIGHTS AND GROUND PRESSURE

Equipped with 7.8 m boom, 3.6 m arm and 2.9 m³ bucket (SAE, PCSA heaped).

Shoe type	Shoe width	Operating weight	Ground pressure
650 mm		65 900 kg	99 kPa (1.01 kg/cm ²)
	650 mm	66 300 kg	100 kPa (1.02 kg/cm ²)
Double	750 mm	66 500 kg	87 kPa (0.87 kg/cm ²)
grouser	iser 750 mm	67 000 kg	87 kPa (0.89 kg/cm ²)
	900 mm	67 500 kg	73 kPa (0.75 kg/cm ²)
	900 11111	67 900 kg	74 kPa (0.75 kg/cm ²)

Figures in _____ are data on the ZAXIS 650LC (BE).

Note: Depending on the jobsites conditions, 750 mm grouser shoe and 900 mm grouser shoe may not be recommended for rock, hard surface or forestry application.

BACKHOE ATTACHMENTS

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure.

Backhoe Buckets

Capacity		10/3	dth			Recommendation			
Capacity		Width					ZX650LC-3		
SAE, PCSA heaped	CECE	Without	With	No. of teeth	Weight	6.8 m BE-boom	7.8 boo		
SAE, POSA neaped	heaped	side cutters	side cutters			2.9 m BE-arm	3.6 m arm	4.2 m arm	
2.50 m ³	2.20 m ³	1 480 mm	1 620 mm	5	2 150 kg	Х	O	0	
2.90 m ³	2.50 m ³	1 680 mm	1 820 mm	5	2 310 kg	Х	O	-	
3.50 m ³	3.10 m ³	1 800 mm	1 990 mm	5	2 980 kg	O	Х	Х	
					650 mm Double grouser				
Applicable shoe type						750 mm Double grouser			
						900 mm Double grouser			

O Suitable for materials with density of 1 800 kg/m³ or less

- Not applicable
- X Can't installed



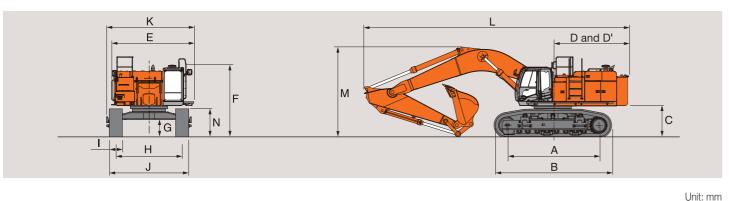
SERVICE REFILL CAPACITIES

Fuel tank 900.0 Engine coolant 57.0 Engine oil 57.0 Pump drive 6.7		liters
Engine oil 57.0	Fuel tank	900.0
	Engine coolant	57.0
Pump drive	Engine oil	57.0
	Pump drive	6.7
Swing device (each side) 10.5	Swing device (each side)	10.5
Travel device (each side)	Travel device (each side)	16.0
Hydraulic system	Hydraulic system	680.0
Hydraulic oil tank	Hydraulic oil tank	380.0

SPECIFICATIONS / LIFTING CAPACITIES

ZAXIS 650LC

DIMENSIONS

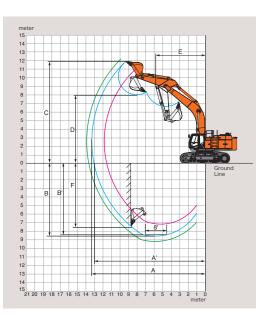


	ZX650LC-3
A Distance between tumblers	4 590
B Undercarriage length	5 840
¹ C Counterweight clearance	1 530
D Rear-end swing radius	3 850
D' Rear-end length	3 720
E Overall width of upperstructure	4 100
F Overall height of cab	3 450
¹ G Min. ground clearance	860
H Track gauge	3 300
I Track shoe width	G 650
J Undercarriage width	3 950
K Overall width	4 340
L Overall length	13 200
^{*2} M Overall height of boom	4 460
N Track height	1 390

^{*1} Excluding track shoe lug G: Double grouser shoe

^{*2} Equipped with 7.8 m boom and 3.6 m arm

WORKING RANGES



		ZX650LC-3				
Boom length	6.8 m BE-boom	7.8 m boom				
Arm length	2.9 m BE-arm	3.6 m arm	4.2 m arm			
A Max. digging reach	11 800	13 250	13 850			
A' Max. digging reach (on ground)	11 500	13 000	13 610			
B Max. digging depth	7 120	8 530	9 150			
B' Max. digging depth (8' level)	6 970	8 400	9 030			
C Max. cutting height	11 190	11 920	12 240			
D Max. dumping height	7 330	8 050	8 330			
E Min. swing radius	5 240	5 780	5 760			
F Max. vertical wall	5 280	7 380	8 180			
Bucket digging force* ISO	369 kN (37 700 kgf)	324 kN (33 100 kgf)	324 kN (33 100 kgf)			
Bucket digging force* SAE : PCSA	332 kN (33 900 kgf)	290 kN (29 600 kgf)	290 kN (29 600 kgf)			
Arm crowd force* ISO	306 kN (31 200 kgf)	255 kN (26 000 kgf)	231 kN (23 600 kgf)			
Arm crowd force* SAE : PCSA	297 kN (30 300 kgf)	247 kN (25 200 kgf)	224 kN (22 900 kgf)			
Equipped bucket	3.5 m ³	2.9 m ³	2.5 m ³			

Unit: mm

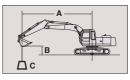
Metric measure

Notes: 1. Ratings are based on SAE J1097.

- Lifting capacity of the ZAXIS Series does not exceed 75 % of tipping load with the machine on firm, level ground or 87 % full hydraulic capacity.
- 3. The load point is a hook (not standard equipment) located on the back of the bucket.
- 4. *Indicates load limited by hydraulic capacity.

		Load radius														
Conditions	Load point	3 m		4 m		6 m		8 m		10 m		12 m		At max. reach		
	height		Ů	O	Ů	٩	Ů	٩	Ů	٩	Ů	÷	Ů	٩	Ů	meter
BE-boom 6.80 m BE-arm 2.90 m SAE, PCSA: 3.50 m ³	8.0 m							*9.4	*9.4					*5.8	*5.8	9.9
	6.0 m							12.3	*13.5					*5.6	*5.6	10.8
Shoe 650 mm	4.0 m					19.2	*19.7	11.5	*15.2					*5.8	*5.8	11.2
	2.0 m					17.3	*24.2	10.7	15.9	7.1	10.6			5.7	*6.3	11.2
	0 (Ground)					16.3	25.0	10.1	15.2	6.8	*9.8			6.1	*7.2	10.7
	-2.0 m					16.1	24.8	9.9	15.0					7.4	*8.8	9.7
	-4.0 m			*28.6	*28.6	16.4	*21.3	10.2	*14.5							
	-5.0 m			*23.5	*23.5	16.8	*17.6									
Boom 7.80 m	9.0 m													*4.9	*4.9	11.0
Arm 3.60 m	8.0 m													*4.8	*4.8	11.5
Bucket SAE, PCSA: 2.90 m ³	6.0 m							*12.2	*12.2	8.3	*10.8			*4.8	*4.8	12.3
Shoe 650 mm	4.0 m					19.2	*19.4	11.9	*14.3	7.9	11.5			4.9	*5.1	12.6
	2.0 m					17.0	*24.0	10.9	16.0	7.4	11.0			4.7	*5.6	12.6
	0 (Ground)					16.0	24.6	10.1	15.2	7.0	10.5			4.8	*6.4	12.2
	-2.0 m			*14.3	*14.3	15.7	24.3	9.8	14.9	6.7	10.3			5.5	*7.7	11.4
	-4.0 m	*23.6	*23.6	*29.9	*29.9	15.9	*23.2	9.8	14.9					7.1	*10.1	10.0
	-6.0 m			*24.1	*24.1	16.5	*18.5	10.3	*13.2							
	-7.0 m					*14.5	*14.5									
Boom 7.80 m	8.0 m									*7.5	*7.5			*4.1	*4.1	12.2
Arm 4.20 m	6.0 m									8.6	*10.1			*4.1	*4.1	12.9
Bucket SAE, PCSA: 2.50 m ³	4.0 m					*17.7	*17.7	12.2	*13.5	8.1	*11.4	5.4	*5.7	*4.3	*4.3	13.2
Shoe 650 mm	2.0 m					17.6	*22.7	11.1	*15.9	7.5	11.1	5.2	*7.8	4.3	*4.7	13.2
	0 (Ground)					16.2	24.9	10.3	15.4	7.1	10.6	5.0	*7.4	4.4	*5.4	12.8
	-2.0 m			*14.0	*14.0	15.7	24.4	9.8	14.9	6.8	10.3			5.0	*6.5	12.1
	-4.0 m	*20.2	*20.2	*25.6	*25.6	15.7	*24.2	9.7	14.8	6.7	10.3			6.2	*8.3	10.8
	-6.0 m			*27.8	*27.8	16.2	*20.4	10.0	*14.9					*7.7	*7.7	8.8
	-7.0 m					16.6	*17.2	10.4	*11.8							





A: Load radius

B: Load point height

C: Lifting capacity

EQUIPMENT

ZAXIS 650LC

STANDARD EQUIPMENT

ENGINE

- H/P mode control
- P mode control • E mode control
- 50 A alternator
- Dry-type air double filter with
- evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler
- with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine • Auto-idle system

HYDRAULIC SYSTEM

- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Extra port for control valve
- Suction filter

24

- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot
- circuit

CRES II cab

CAB

- OPG top guard fitted Level I (ISO10262) compliant cab
- All-weather sound suppressed steel
- cab
- Tinted (green color) glass windows
- 6 fluid-filled elastic mounts • Openable windows ; upper and
- lower front, and left side Intermittent windshield wipers
- Front window washer
 - Adjustable reclining suspension seat pressure, overload with adjustable armrests
- Footrest
 - Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers

- Auto control air conditioner
- Engine shut-off switch
- Pilot control shut-off lever

- Transparent roof with slide curtain

- auto-idle, glow, rearview monitor, operating conditions, etc • Alarms: overheat, engine warning,
- engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work

temperature, hour, fuel rate, clock

MONITOR SYSTEM

• Display of meters: water

• Other displays: work mode,

- mode, overload, etc Alarm buzzers: overheat, engine oil
 FRONT ATTACHMENTS

LIGHTS • 2 working lights

UPPER STRUCTURE

• Undercover

- 11 100 kg counterweight
- Fuel level float
- 170 Ah batteries
- Hydraulic oil level gauge

Tool box

- Utility space
- Rearview mirror (right & left side)

Swing parking brake

Ladder

UNDERCARRIAGE

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

- Travel parking brake
- Travel motor covers
- 2 track guard and hydraulic track
- adjuster
- Idler track guard Bolt-on sprocket

• Flanged pin

- Upper and lower rollers
- Reinforced track links with pin seals
- 650 mm double grouser shoes

OPTIONAL EQUIPMENT

• H/R cab : OPG top guard fitted

(with 2 cab lights)

• Hose rupture valves

Biodegradable oil

• Pre cleaner

ston

lamps

Level II (ISO10262) compliant cab

• Electric fuel refilling pump with auto-

• Swing motion alarm device with

• Travel motion alarm device

Cab front step

Right side walk

Auto-grease lubricator

• Attachment basic piping

Accessories for 2 speed selector

• Electric grease gun

Rain guard for cab

• 12 V power source

Additional fuse box

Overload alarm

2 cab lights

Monolithically cast bucket link A

• 2.9 m³ (SAE, PCSA heaped) bucket

• Travel direction mark on track frame

Centralized lubrication system

• Dirt seal on all bucket pins

• 7.8 m boom and 3.6 m arm

MISCELLANEOUS

• Lockable machine covers

Skid-resistant tapes, plates,

Onboard information controller

• Lockable fuel filling cap

handrails and sidewalk

• Theft deterrent system

Standard tool kit



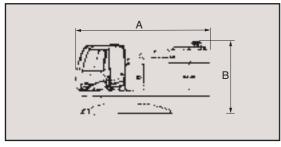
Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- Rear view camera
- Front glass lower guard
- Front glass upper guard
- Full track guard
- 750 mm double grouser shoe
- 900 mm double grouser shoe
- Counterweight removal device
- 6.8 m BE-boom and
- 2.9 m BE-arm
- 4.2 m arm : ZX650LC-3

SPECIFICATIONS

TRANSPORTATION

UPPERSTRUCTURE



	А	В	Overall width	Weight
ZX650LC-3	5 060 mm	2 720 mm	3 470 mm	19 900 kg
ZX650LCH-3	5 060 mm	2 740 mm	3 470 mm	20 100 kg

Overall

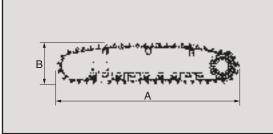
width

Weight

Weight

11 100 kg

SIDE FRAME



5 840 mm 650 mm 1 450 mm 1 190 mm 10 300 kg ZX650LC-3 1 240 mm 750 mm 5 840 mm 1 450 mm 10 600 kg 650 mm 5 840 mm 1 190 mm 1 450 mm 10 500 kg ZX650LCH-3 1 240 mm 750 mm 5 840 mm 1 450 mm 10 800 kg

В

590 mm

А

В

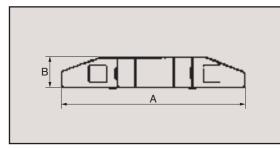
Overall

height

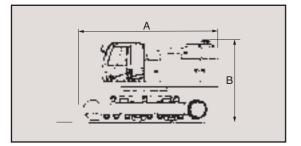
1 550 mm

Shoe width

COUNTERWEIGHT



BASIC MACHINE (WITHOUT COUNTERWEIGHT)



	Shoe width	A	В	Overall width	Weight
ZX650LC-3	650 mm	6 100 mm	3 630 mm	3 480 mm	53 300 kg
ZX03ULU-3	750 mm	6 100 mm	3 630 mm	3 580 mm	53 900 kg
ZX650LCH-3	650 mm	6 100 mm	3 640 mm	3 480 mm	54 000 kg
	750 mm	6 100 mm	3 640 mm	3 580 mm	54 600 kg

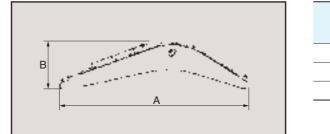
Notes: Undercarriage retracted

А

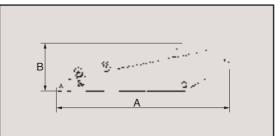
3 360 mm

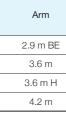
TRANSPORTATION

BOOM

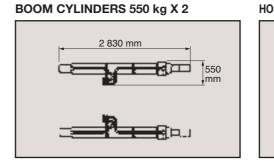


ARM





Capacity						
SAE, PCSA heaped	CECE heaped	A	В	Overall width	Weight	
2.5 m ³	2.2 m ³	2 220 mm	1 810 mm	1 620 mm	2 150 kg	
2.9 m ³	2.5 m ³	2 220 mm	1 810 mm	1 820 mm	2 310 kg	
3.5 m ³	3.1 m ³	2 250 mm	1 890 mm	1 990 mm	2 980 kg	
^{*1} 2.9 m ³	2.5 m ³	2 290 mm	1 770 mm	1 680 mm	2 850 kg	
^{*1} 3.3 m ³	2.9 m ³	2 250 mm	1 890 mm	1 790 mm	3 120 kg	
*1 Rock bucket	*	·	~		~	



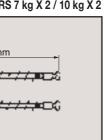
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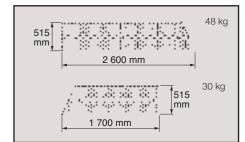


ZA/IS650LC 670LCH

A	В	Overall width	Weight
4 370 mm	1 690 mm	800 mm	3 820 kg
5 110 mm	1 440 mm	800 mm	3 620 kg
5 110 mm	1 440 mm	800 mm	3 750 kg
5 710 mm	1 390 mm	800 mm	3 930 kg



HOSE OF BOOM CYLINDERS 7 kg X 2 / 10 kg X 2 LEFT SIDEWALK





These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features. Before use, read and understand the Operator's Manual for proper operation.

KS-EN009